

## HEATER DRIVE CIRCUIT

### BACKGROUND OF THE INVENTION

#### Field of the Invention

5           The present invention relates to a heater drive circuit for driving a fixing heater used for a laser beam printer and an electrophotographic copying machine.

#### Related Background Art

10           A glass tube heater in which a glass tube is filled with a gas and an exothermic conductor is heated in this gas environment, has hitherto been often used as a heating means of a fixing heater utilized for a laser beam printer and an  
15   electrophotographic copying machine. In particular, a so-called halogen heater involving the use of a halogen gas as the above gas is widely utilized. This glass tube heater functions electrically as a non-linear device and has such a characteristic that  
20   an electric resistance is low in a state where a temperature of the heater is low and rises when the heater is heated. This characteristic leads to an increase in rush current when heater is switched ON/OFF.

25           Generally, TRIAC defined as an AC (Alternate Current) ON/OFF device is broadly utilized as a device for driving the heater. A thermistor for

detecting a temperature is attached to a fixing unit,  
and a device for controlling the fixing unit switches  
ON/OFF the TRIAC in a way that detects a temperature  
of the thermistor. None of problems arise while the  
5 heater is kept heated, however, if switched ON in  
state where the heater is cooled, an excessive  
current flows to the heater and the TRIAC due to the  
non-linear characteristic of the heater.  
Incidentally, the rush current of the heater reaches  
10 a level that is approximately ten times as much as  
the current in a steady state.

The rush current at the heater ON-time  
naturally flows also to an AC power supply line,  
wherein an instantaneous voltage drop is caused by  
15 the rush current due to impedance of the AC line,  
with the result that a so-called flicker occurs. The  
flicker means a flicker of interior lighting  
equipment due to the instantaneous voltage drop of  
the AC line. The flicker uncomfortably affects a  
20 feeling of a user. Especially, the high-speed laser  
beam printer and the electrophotographic copying  
machine requires a high-power heater, and there must  
be a large influence by this flicker.

For coping with this problem arising from the  
25 flicker, as disclosed in, e.g., Japanese Patent  
Application Laid-Open No. H6-230702, not the low-  
frequency ON/OFF control by the TRIAC but the high-

frequency switching control is adopted. A Field  
Effect Transistor (FET) is employed as a device for  
this switching control, and a LC filter circuit is  
utilized for an output of the switching circuit in  
5 order to restrain copy noises.

The switching device such as the FET switches  
ON/OFF only the current in one direction at a high  
frequency, and therefore requires a circuit for full-  
wave-rectifying an AC line voltage. Namely, an AC  
10 sine wave pattern is converted into a full-wave-  
rectified voltage wave pattern, the full-wave-  
rectified voltage wave pattern is further subjected  
to switching by the FET, then the wave pattern  
thereof is corrected by the LC filter, and the wave-  
15 pattern-corrected voltage is supplied to the heater.  
The FET as the switching device, though ON/OFF-  
controlled at the high frequency, adjusts a peak  
value or an average value of the voltage wave pattern  
applied to the heater. Namely, the FET keeps the  
20 voltage supplied to the heater to a predetermined  
value. Then, when the heater is switched ON/OFF, a  
duty cycle ratio thereof is so controlled as to  
gradually increase from a low value. The control of  
the duty cycle at the ON/OFF time is called slow-up  
25 control. Under this slow-up control, the peak value  
or the average value of the full-wave-rectified  
voltage applied to the heater when switched ON/OFF

risers stepwise, and hence there is no excessive flow of the rush current at the ON/OFF time.

Thus, the rush current can be restrained low by performing the ON/OFF control of the switching device  
5 operating at the high frequency, thereby obviating the flicker problem.

The laser beam printer and the electrophotographic copying machine are, however, accompanied with a difficulty other than the flicker  
10 in order to control the electric power for the heater. This is a restriction of the maximum electric power.

In Japan, the AC line voltage is nominally 100 V (an effective value) for the general interior wiring, and the maximum current per receptacle is  
15 determined to be 15 A. Accordingly, in the 100 V wiring, only the electric power of 1,500W at the maximum can be supplied. Further, in North America, the AC line voltage is nominally 120 V (the effective value), and the maximum current per receptacle is  
20 determined to be 13.2 A. Therefore, in the 120 V wiring, only the electric power of 1,584 W at the maximum can be supplied. In EU, the AC line voltage is nominally 230 V, and the maximum current per receptacle is 10 A. Hence, the electric power up to  
25 2,300W can be supplied.

On the other hand, in the high-speed laser beam printer and electrophotographic copying machine

(capable of printing, e.g., 50 sheets per minute), the electric power needed for the heater is as high as 1,000W. The heater consumes the electric power as much as 1,000W of the total electric power of 1,500W.

5 Consequently, all the control of the apparatus must be done by the remaining electric power of 500W. Moreover, the heater drive circuit has a drive loss, and therefore the electric power utilizable for other than a heater system becomes much less. Still  
10 further, the high-speed electrophotographic copying machine involves the use of a glass tube lamp for scanning an image of an original, and a large amount of electric power is consumed for this glass tube lamp. Furthermore, in the high-speed laser beam  
15 printer and electrophotographic copying machine, a sheet feeding device and a sheet discharging device (a stacker and a stapler) as options are utilized often together, and hence it is more difficult to restrain the electric power down to totally 1,500W or  
20 under. As a matter of fact, however, power supply lines of approximately 200 V, though existing in Japan and North America, are not widely utilized. Therefore, the apparatuses operable at 100 V and 120 V gain high popularity.

25 Another problem is that the electric power consumed by the heater has a large dispersion. The electric power consumed by the glass tube heater such

as a halogen heater has a large dispersion (which is normally on the order of  $\pm 3.5\%$ ) depending on lots. Taking this dispersion into account, the electric power must be restrained down to totally 1,500W or  
5 under in Japan. In a case where a resistance value of the heater is low and the electric power consumed rises, if contrived to meet this specified electric power of 1,500W, it follows that there occurs a 7% decrease at the maximum in the electric power for  
10 consumption on such an occasion that the heater resistance value rises and the electric power consumed by the heater is lowered. For example, assuming a fixing unit requiring 1,000W in a way that takes the heater-related power dispersion into  
15 consideration, it follows that the electric power consumed by the heater comes to 1,070W at the maximum due to a dispersion of the resistance value of the heater. As a result, there occurs a 70W reduction in the amount of electric power utilizable for other  
20 than the heater.

As described above, under circumstances of the power supply voltages in Japan and North America and due to the dispersion in the electric power for the glass tube heater, the high-speed laser beam printer  
25 and electrophotographic copying machine have a difficulty to attain the restriction of the maximum electric power. In fact, in Japan and North America,

the high-speed machine capable of printing approximately 80 sheets per minute has no alternative but to utilize the 200V power supply.

Accordingly, the high-speed laser beam printer  
5 and electrophotographic copying machine is incapable of further improving the printing speed because of the restriction of the total amount of utilizable electric power.

#### 10 SUMMARY OF THE INVENTION

It is an object of the present invention to provide a heater drive circuit capable of improving a printing speed of an image forming apparatus to the greatest possible degree under such a condition that  
15 a total amount of utilizable electric power is restricted in the image forming apparatus including a fixing heater (a heating heater).

To accomplish the above object, a heater drive circuit according to the present invention comprises  
20 current detecting means for detecting a value of a current across an AC power supply line that is supplied from a commercial AC power supply, full-wave rectifying means for full-wave-rectifying an AC voltage on the AC power supply line, switching  
25 control means for performing switching control of the full-wave-rectified voltage from the full-wave-rectifying means at a high frequency, filter means

for removing a high frequency component contained in  
a switching output from the switching control means,  
a heating heater receiving an application of an  
output from the filter means, and heater control  
5 means for ON/OFF-controlling the switching control  
means on the basis of the current value detected by  
the current detecting means.

According to the present invention, even if a  
resistance value of the heating heater has a  
10 dispersion, the heating heater can be supplied with  
the stable electric power, and hence the electric  
power supplied to the heating heater can be increased  
to the limit of the standard value of the current of  
the AC power supply line, whereby the heater drive  
15 circuit can be utilized as a high-output heater drive  
circuit.

Preferably, the current detecting means is  
constructed of a current transformer interposed in  
series in the AC power supply line and a  
20 rectification circuit connected to an output winding  
of the current transformer.

Preferably, the switching means includes a  
switching transistor and a current retaining diode  
connected to the switching transistor, and changes an  
25 ON/OFF duty of the switching transistor.

Preferably, the heater control means gradually  
increases the ON/OFF duty when starting the drive of



the heater as set ON from OFF, and controls the ON/OFF duty so that the current value detected by the current detecting means is held to a predetermined value at a point of time when predetermined or longer  
5 time elapses since the start of the operation.

Another heater drive circuit according to the present invention comprises current detecting means for detecting a value of a current across an AC power supply line that is supplied from a commercial AC  
10 power supply, full-wave rectifying means for full-wave-rectifying an AC voltage on the AC power supply line, switching control means for performing switching control of the full-wave-rectified voltage from the full-wave-rectifying means at a high  
15 frequency, filter means for removing a high frequency component contained in a switching output from the switching control means, a heating heater receiving an application of an output from the filter means, voltage detecting means for detecting a voltage  
20 applied to the heating heater, and heater control means for ON/OFF-controlling the switching control means on the basis of the current value detected by the current detecting means and the voltage value detected by the voltage detecting means.

25 Preferably, the voltage detecting means detects any one of an average value and a peak value of the voltage applied to the heating heater.

Preferably, the current detecting means is constructed of a current transformer interposed in series in the AC power supply line and a rectification circuit connected to an output winding  
5 of the current transformer.

Preferably, the switching control means includes a switching transistor and a current retaining diode connected to the switching transistor, and changes an ON/OFF duty of the switching  
10 transistor.

Preferably, the heater control means gradually increases the ON/OFF duty when starting the drive of the heater as set ON from OFF, and controls the ON/OFF duty so that the current value detected by the  
15 current detecting means is held to a predetermined value at a point of time when predetermined or longer time elapses since the start of the operation.

Preferably, the heater drive circuit further comprises storage means for storing the voltage value  
20 detected by the voltage detecting means when controlling the ON/OFF duty of the switching control means so that the current value detected by the current detecting means comes to a predetermined value in a state where the voltage value on the AC  
25 power supply line is fixed to a predetermined value, wherein the switching control means, when a predetermined condition is met, controls the ON/OFF

duty so that the voltage value detected by the voltage detecting means is equalized to the voltage value stored on the storage means or to a value corresponding to the voltage value.

5           With this contrivance, even when the voltage of the AC power supply line fluctuates in addition to the dispersion in the resistance value of the heating heater, the electric power supplied to the heating heater can be stabilized. It is therefore possible  
10   to increase the electric power supplied to the heating heater to the limit of the standard value of the current of the AC power supply line, whereby the heater drive circuit can be utilized as a high-output heater drive circuit.

15           Preferably, the predetermined condition is a condition that the heater drive circuit be utilized by a general user.

#### BRIEF DESCRIPTION OF THE DRAWINGS

20           FIG. 1 is an electric circuit diagram showing a configuration of a heater drive circuit in a first embodiment of the present invention;

          FIG. 2 is a diagram showing detailed circuitry of a rectification circuit in FIG. 1;

25           FIG. 3 is a diagram showing detailed circuitry of a voltage detecting circuit in FIG. 1;

          FIG. 4 is a diagram showing detailed circuitry

of a heater control circuit in FIG. 1;

FIG. 5 is a diagram showing a voltage wave pattern after being rectified and a heater drive voltage wave pattern at a normal time;

5        FIG. 6 is a graph showing one example of input/output voltage transfer characteristics of the voltage detecting circuit in FIG. 3;

FIG. 7 is a flowchart showing procedures of a main routine executed by a micro controller in FIG.  
10 4;

FIG. 8 is a flowchart showing in-depth procedures of a heater voltage adjustment processing subroutine in step S11 in FIG. 7;

FIG. 9 is a diagram showing one example of a  
15 voltage wave pattern applied to the heater when in a heater slow-up sequence;

FIG. 10 is a flowchart showing procedures of a main routine executed by the micro controller for a heater control circuit contained in the heater drive  
20 circuit in the first embodiment of the present invention;

FIG. 11 is a flowchart showing detailed procedures of a heater resistance value measurement processing subroutine in step S36 in FIG. 10; and

25        FIG. 12 is a flowchart showing in-depth procedures of a heater voltage adjustment processing subroutine in step S39 in FIG. 10.

# DESCRIPTION OF THE PREFERRED EMBODIMENTS

Embodiments of the present invention will hereinafter be described in detail with reference to the accompanying drawings.

5        FIG. 1 is an electric circuit diagram showing a configuration of a heater drive circuit in a first embodiment of the present invention.

         In FIG. 1, a rectification circuit 114 converts an AC voltage into a DC voltage, a heater control  
10        circuit 115 controls switching of a heater 112, and a voltage detecting circuit 116 detects a peak value or an average value of full-wave rectification voltage wave patterns applied to the heater 112.

         FIG. 2 is a diagram showing detailed circuitry  
15        of the rectification circuit 114. FIG. 3 is a diagram showing detailed circuitry of the voltage detecting circuit 116. FIG. 4 is a diagram showing detailed circuitry of the heater control circuit 115.

         Note that DC-DC converters 118 and 119 are  
20        shown in the block diagram, however, the detailed circuitry thereof is not illustrated. This is because these DC-DC converters 118 and 119 are normally often used. The DC-DC converters 118 and 119 control output voltages to desired voltage values,  
25        respectively. Further, in each of interiors of the DC-DC converters 118 and 119, a primary-side input and a secondary-side input are electrically separated.

Namely, a transmission of electric power from the primary side to the secondary side involves the use of a switching transformer. Moreover, a signal is transmitted by a photo coupler to the primary side  
5 from the secondary side in order to stabilize the voltage on the secondary side.

Further, a printer controller 104 is shown in the block diagram but does not characterizes the present invention, and hence its detailed circuitry  
10 is not illustrated.

Referring to FIG. 1, an AC power supply 101 is commercial electric power supplied from outside and is, if in Japan, AC 100V.

An AC line filter 102 serves to prevent  
15 switching noises caused by the heater drive circuit in the first embodiment from being transferred to an outside AC line. The AC line filter 102 is constructed of a common mode choke and a cross line condenser as utilized by a normal electric appliance.  
20 These components are not circuits characteristic of the present invention, and therefore their detailed circuitry is not illustrated.

An AC voltage outputted by the AC line filter 102 is inputted to a diode bridge 103. The diode  
25 bridge 103 serves to effect full-wave rectification of an AC voltage wave pattern. The diode bridge 103 is well known as a device for generating a DC (direct

current) voltage from an AC voltage, and is normally constructed of four pieces of diodes. The diode bridge 103 is the well-known device, and hence its detailed explanation is omitted.

5           The current transformer 106 is connected in series to the diode bridge 103. The biggest different point of the current transformer 106 from a normal voltage conversion transformer is that an input impedance as viewed from the primary side is  
10 extremely small. For obtaining this characteristic, the number of turns of the primary-side windings is minimized (which is normally one turn), and the primary side and the secondary side are set in loose coupling. As the primary-side input impedance of the  
15 current transformer 106 is extremely small, a large proportion of the AC voltage outputted by the AC line filter 102 is applied to the diode bridge 103, and almost none of the voltage is applied to an input terminal of the current transformer 106.

20           An output-side winding of the current transformer 106 is provided with three pieces of terminals. A tap terminal in the middle thereof is connected to the ground of the heater control circuit 115, and the terminals at both side ends thereof are  
25 inputted to the rectification circuit 114. Since the number of turns of the secondary-side windings of the current transformer 106 is taken extremely large,

some amount of AC voltage is induced on the secondary side of the current transformer 106, though only a slight voltage is applied to the input terminal of the current transformer 106. The voltage induced on the secondary side is inputted a ~A terminal and a ~B terminal of the rectification circuit 114. The rectification circuit 114 performs the full-wave rectification of the AC voltage wave pattern inputted, and converts the AC voltage into a DC voltage by use of a filter circuit thereof.

As shown in FIG. 2, the rectification circuit 114 is constructed of diodes 201, 202 for effecting the full-wave rectification of the inputted AC voltage wave pattern, and of the filter circuit consisting of resistances 203, 204 and a capacitor 205.

Thus, the current transformer 106 and the rectification circuit 114 cooperate to be capable of detecting the AC current of the AC power supply.

Referring back to FIG. 1, a detection output from the rectification circuit 114 is inputted to a DI terminal of the heater control circuit 115.

Now, the voltage subjected to the full-wave rectification in the diode bridge 103 undergoes a voltage conversion by a switching converter. This switching converter is constructed of inductors 105, 110, film capacitors 107, 111, a FET 108 and a diode



109. This switching converter is a so-called down-converter from which to output such a wave pattern that the full-wave-rectified voltage wave pattern is reduced as shown in FIG. 5, wherein the peak value  
5 (or the average value) of the full-wave-rectified voltage pattern is decreased. Herein, the FET 108 functions as a switching device, and the diode 109 is a diode for a flywheel. The inductor 110 and the film capacitor 111 configure a filter circuit and are  
10 devices indispensable for the down converter. The inductor 105 and the film capacitor 107 function as a filter of an input part of the down converter. This LC filter hinders a high-frequency switching current from flowing to the diode bridge 103 and to the  
15 primary winding of the current transformer 106. An on-time ratio at a switching cycle of this down converter is called an ON duty ratio. The peak value (or the average value) of the full-wave rectification wave pattern applied to the heater 112, increases or  
20 decreases in proportion to this ON duty ration.

The heater control circuit 115 controls the ON duty ratio on the basis of the signal received from the rectification circuit 114 and the signal received from the voltage detecting circuit 116, thereby  
25 performing the switching control of the FET 108. The voltage detecting circuit 116 outputs, to the heater control circuit 115, a voltage proportional to the

peak value (or the average value) of the voltage applied to the heater 112. Accordingly, the heater control circuit 115 executes the switching control in a way that detects the input AC current and the  
5 voltage applied to the heater 112.

Circuits for supplying the DC power are, as a matter of course, required for operating the heater control circuit 115 and the voltage detecting circuit 116. The circuits for supplying the DC power are the  
10 aforementioned DC-DC converters 118, 119. The AC voltage wave pattern after the AC line filter 102 is full-wave-rectified by the diode bridge 113. Then, an electric field capacitor 117 converts this AC voltage into a DC voltage containing somewhat a  
15 ripple. The DC voltage containing the ripple is inputted to the DC-DC converters 118, 119. The DC converters 118, 119 output an object DC voltage containing the small amount of ripple. The DC voltage from the DC-DC converter 118 is used mainly  
20 in the heater control circuit 115, while the DC voltage from the DC-DC converter 119 is used as an auxiliary power supply output in the voltage detecting circuit 116.

Thus, a reason why the power supply circuit is  
25 separated into the DC-Dc converters 118, 119 is that a reference ground potential of the heater control circuit 115 is different from that of the voltage

detecting circuit 116. Due to the difference reference ground potentials, as described above, the two pieces of DC-DC converters separated by the transformer are utilized.

5       Next, an operation of the voltage detecting circuit 116 will be explained with reference to FIG. 3.

Referring to FIG. 3, the power for operating the voltage detecting circuit 116 is supplied from an  
10   auxiliary power supply terminal + and an auxiliary power supply terminal -, and these terminals are connected to the output of the DC-DC converter 119 shown in FIG. 1. The auxiliary power is inputted to a power supply terminal of an operational amplifier  
15   (OP amp) 304.

In the voltage detecting circuit 116, an input detecting part and a voltage output part are electrically separated. A photo coupler 305 electrically separates the input detecting part and  
20   the voltage output part. An input-side circuit part (the input detecting part) of the voltage detecting circuit 116 is constructed of a Zener diode 308, resistances 301, 302, 307, capacitors 303, 306, an OP amp 304, a photo diode 305 (an input portion of the  
25   photo coupler 305), and a photo transistor 309B (an output portion of the photo coupler 305). An input-side voltage detecting circuit part consists of

elements such as the resistances 301, 302, the capacitor 303 and the Zener diode 308.

When a voltage equal to or higher than a breakdown voltage of the Zener diode 308 is inputted, the current flows to the resistances 301, 302, and a terminal-to-terminal voltage of the resistance 302 is inputted to the OP amp 304. The capacitor 303 is a capacitor for averaging (extracting a low frequency component) the detection voltage. The OP amp 304 functions so that a voltage equal to the terminal-to-terminal voltage of the resistance 302 is applied to between the terminals of the resistance 307. Hence, the current flowing to a photo diode 305A becomes proportional to the terminal-to-terminal voltage of the resistance 302.

Note that the capacitor 306 is provided for stabilizing the current flowing to the photo diode 305A.

When the photo diode 305A receives the inflow of the current and emits the light, a current proportional to the current flowing to the photo diode 305A flows to a photo transistor 305B on the output side. The current flowing to the photo transistor 305B flows to a variable resistance 309, and as a result a terminal-to-terminal voltage of the variable resistance 309 is outputted as a voltage  $V_{OUT}$ .

Note that a collector terminal of the photo transistor 305B is connected to a power supply terminal VCC1 of the heater control circuit 115.

A contrivance that the resistance 309 is the  
5 variable resistance aims at correcting dispersion in the current of the photo diode 305B. Generally, a current transfer efficiency between the primary side and the secondary side in a photo coupler 305 has approximately a 2-fold dispersion depending on  
10 between lots, and therefore the dispersion in the current transfer efficiency is corrected by adjusting a resistance value of the variable resistance 309.

Thus, the voltage proportional to the terminal-to-terminal voltage of the resistance 302 is  
15 outputted as the voltage VOUT.

FIG. 6 is a graph showing one example of input/output voltage transfer characteristics of the voltage detecting circuit 116. In FIG. 6, the axis of abscissas represents an average value of the  
20 voltage applied to the heater 112, while the axis of ordinates represents an output voltage of the voltage detecting circuit 116. Herein, a voltage VTH is a voltage value determined from the breakdown voltage of the Zener diode 308.

25 Thus, a value proportional to the average value (or the peak value) of the voltage applied to the heater 112, can be detected as the voltage VOUT.

It is to be noted that the reason for using the Zener diode 308 lies in an intention that the control be conducted in the vicinity of a target value of the voltage applied to the heater 112.

5       Next, an operation of the heater control circuit 115 will be explained referring to FIG. 4.

A basic function of the heater control circuit 115 is to generate a pulse Width Modulation (PWM) for driving the FET 108 from pieces of information  
10 (serving as information proportional to the AC current and to the average voltage applied to the heater) received from the rectification circuit 114 and from the voltage detecting circuit 116.

Referring to FIG. 4, a 1-chip micro-controller  
15 (which will hereinafter be abbreviated to "MC") 401 serves as a core of the heater control circuit 115. An interior of the MC 401 is provided with a MC core 401a, a ROM 401b, a RAM 401c, an EEPROM (Electrically Erasable Programmable ROM) 401d, a peripheral unit  
20 401e and so on. The MC 401 operates in synchronization with a main clock supplied from an oscillator 402.

An output voltage from the rectification circuit 114 is inputted to the DI terminal of the  
25 heater control circuit 115. The voltage inputted to the DI terminal is inputted to an AD converter 403. The AD converter 403 effectuates an AD (Analog-to-

Digital) conversion of the inputted analog voltage into digital data (which have herein an 8-bit width), and input the digital data as data DIDATA (0...7) to the MC 401. Herein, a description of (0...7)

5 represents data having the 8-bit bus width.

The output voltage from the voltage detecting circuit 116 is inputted to a DV terminal of the heater control circuit 115. A voltage of this DV terminal is inputted to an AD converter 404. The AD  
10 converter 404 similarly performs the AD conversion, and the MC 401 is supplied with digital data DVDATA (0...7).

Thus, the MC 401 detects an AC input current (corresponding to the current flowing to the heater)  
15 through the data DIDATA (0...7), and further detects an average value of the voltage applied to the heater 112 through the data DVDATA (0...7).

A timer counters 405 counts clocks supplied from the oscillator 407, and outputs a count value as  
20 8-bit data TMRDATA (0...7) to a digital comparator 406. The timer counter 405 is defined as a so-called free-run timer, and is reset to 0H at a next input clock when a timer count value reaches a maximum value (FFH). Therefore, the count value of the timer  
25 counter 405 changes in a sawtooth wave pattern from 0H to FFH at a predetermined cycle.

Note that the timer counter 405 has an

initialization terminal, whereby the timer counter 405 is initialized when a RST signal outputted from the MC 401 becomes "TRUE" (e.g., HIGH LEVEL), and the data TMRDATA (0...7) is reset to OH.

5       The digital comparator 406 receives an input of the digital data PWMDATA (0...7) outputted from the MC 401 and an input of the digital data TMRDATA (0...7) outputted from the timer counter 405, and compares these two pieces of digital data. Then, when a value  
10 of the data TMRDATA (0...7) is larger than a value of the PWMDATA (0...7), the comparator 406 outputs HIGH LEVEL.

Thus, the data PWMDATA (0...7) is converted by the comparator 406 into a PWM pulse having a  
15 predetermined cycle, and the PWM pulse is inputted to a driver 408. Further, an output of the driver 408 is inputted as an output OUT of the heater control circuit 115 to a gate of the FET 108.

Thus, the PWM pulse is applied to the FET 108.  
20       Resistances 410, 411 and a photo coupler 409 form a circuit for receiving ON/OFF commands from an exterior of the heater control circuit 115. The exterior of the heater control circuit 115 implies a printer controller 104 in FIG. 1. The photo coupler  
25 409 is provided for attaining an electrical separation in order to receive the commands from the exterior. The ground of the heater control circuit



115 is connected to a source terminal of the FET 108. Namely, even the ground of the heater control circuit 115 has a large potential difference as compared with a box body of the control apparatus, and hence it is  
5 required that the printer controller 104 be electrically separated from the heater control circuit 115.

When the heater control circuit allows the current to flow toward an RET terminal from an FDRV  
10 terminal, the current is transferred via the photo coupler 409 and inputted as a FDRVO signal to the MC 401. The MC 401, upon receiving "TRUE" of the FDRVO signal, starts the heater control. Control processing thereof will hereinafter be explained.

15 FIG. 7 is a flowchart showing procedures of a main routine executed by the MC 401. FIG. 8 is a flowchart showing in-depth procedures of a heater voltage adjustment processing subroutine in step S11 of the main routine.

20 When the power supply is switched ON, the main routine in FIG. 7 is started up, wherein the MC 401 at first executes initialization processing in steps S1-S3. In step S1, a counter 1 stored on the memory (RAM 401c) within the MC 401 is reset to "0". In  
25 step S2, the data PWMDATA (0..7), which should be outputted to the digital comparator 406, is reset to "OH". Owing to this resetting, the value of the

data PWMDATA (0...7) inputted to the comparator 406 becomes "OH". In step S3, the MC 401 sets the RST signal to "TRUE" (e.g., HIGH LEVEL) and initializes the timer counter 405. The data TMRDATA (0...7) outputted from the timer counter 405 is thereby reset to "OH", and the output of the comparator 406 comes to "0".

Thus, in the initial state, the FET 108 is set in an OFF-state.

10       Next, in step S4, the MC 401 monitors the FDRVO signal and continues to wait in step S4 till the FDRVO signal becomes "TRUE" (e.g., LOW LEVEL). When the printer controller 104 gives an instruction of the operation of the heater, the current flows to the FDRV terminal, and the FDRVO signal comes to the "TRUE" state. When the MC 401 receives the FDRVO signal of "TRUE", the processing proceeds to step S5, wherein the RST signal is set in a "FALSE" state. From this moment onwards, the timer counter 405 starts counting in synchronization with the clock outputted by the oscillator 407.

20       Then, the MC 401 increments the counter 1 by 1 (step S6), and similarly increments the value of the data PWMDATA (0...7) by 1 (step S7). At this time, the value of the data PWMDATA increases by 1, and the data value thereof is inputted to the digital comparator 406.

Next, the MC 401, after waiting for predetermined time T1 (step S8), moves to next step S9. In step S9, the MC 401 judges whether or not the value of the data DVDATA (0...7) is equal to or smaller  
5 that a predetermined value VD1. If DVDATA (0...7)  $\leq$  VD1, the MC 401 moves to step S10. Whereas if DVDATA (0...7)  $>$  VD1, the MC 401 moves to step S11.

In step S10, the MC 401 judges whether or not the value of the counter 1 reaches a value TMAX or  
10 not. If the counter 1  $\neq$  TMAX, the MC 401 returns to step S6. Whereas if the counter 1 = TMAX, the MC 401 moves to step S11.

The processing in steps S6 to S10 implies that if the value of the data DVDATA (0...7) is equal to or  
15 smaller than the value VD1, and for a period during which the value of the counter 1 does not reach the value TMAX, the value of the data PWMDATA (0...7) is to be incremented. With this increment, the ON duty ratio of the PWM pulse inputted to the FET 108  
20 increases step by step from 0, thus increasing the ON duty ratio of the FET 108 till the voltage applied to the heater 112 reaches the predetermined value (till the value of the data DVDATA (0...7) comes to the value VD1). A series of processing described above  
25 corresponds to a slow-up sequence of the heater 112. If the slow-up sequence of the heater 112 is carried out, the peak value of the full-wave rectification

wave pattern applied to the heater 112 gradually rises.

FIG. 9 conceptually illustrates this state. In FIG. 9, the peak value of the full-wave rectification wave pattern abruptly rises. In fact, however, this peak value is extremely slowly raised. The slow rise thereof may involve elongating the waiting time in step S8. What has been described so far is the slow-up sequence when switching the heater ON.

Step S11 is an execution of applied voltage adjustment processing of the heater 112 after the slow-up. As described above, the heater voltage adjustment processing in step S11 involves performing the control shown in FIG. 8.

Referring to FIG. 8, the MC 401, to begin with, reads the data DIDATA (0...7) a plural number of times and obtains an average value thereof. This average value is set afresh as data DIDATA (0...7).

Then, the MC 401 compares the value of the data DIDATA (0...7) with a preset value DTGT, and thus examines a relationship between their magnitudes (steps S22, S23). If DIDATA (0...7) > DTGT, the MC 401 moves to step S24, wherein the value of the data PWMDATA (0...7) is decremented by 1. If DIDATA (0...15) < DTGT, the MC 401 moves to step S25, wherein the value of the data PWMDATA (0...7) is incremented by 1. Further, if DIDATA (0...15) = DTGT, none of the data

PWMDATA (0...7) is changed.

Then, the MC 401 moves to processing in step S26 and, after waiting just for predetermined time T2, terminates the present heater voltage adjustment processing.

Subsequently, returning to step S12 in FIG. 12, the MC 401 checks whether the FDRVO signal becomes "FALSE" or not. As far as the FDRVO signal is "TRUE", the MC 401 repeatedly executes the heater voltage adjustment processing in step S11 many times. While on the other hand, when the FDRVO signal becomes "FALSE", the MC 401 moves back to first step S1, wherein the FET 108 is switched OFF.

Thus, the value of the data DIDATA (0...7) is substantially equalized to the value DTGT. The value of the data DIDATA (0...7) is stabilized to the predetermined value, which means that the electric power supplied to the heater 12 is stabilized to the predetermined value. The reason why so is that unless the AC power supply voltage 101 changes, the voltage inputted to the diode bridge 103 is kept to a desired value, and the current flowing to the diode bridge 103 is likewise kept to the predetermined value. Namely, supposing that the resistance value of the heater 112 decreases due to the dispersion in the lots, the value of the data DIDATA (0...7) is to be maintained to a fixed value, the voltage applied to

the heater 112 somewhat decreases, and nevertheless the value of the current flowing to the diode bridge 103 remains unchanged. Conversely, if the resistance value of the heater 112 increases, the voltage  
5 applied to the heater 112 rises. Accordingly, even if the resistance value of the heater 112 has dispersion due to the lots, the electric power supplied to the heater 112 can be stabilized. Further, as a matter of course, as the slow-up  
10 sequence is conducted, the rush current at the ON-time of the heater 112 can be restrained low. Moreover, in the first embodiment, the AC current is converted into the voltage level by use of the current transformer for detecting the current, and  
15 hence the AC current can be detected at a high accuracy with a less loss of the detection.

(Second Embodiment)

According to the first embodiment, even when the resistance value of the heater 112 is dispersed  
20 to some extent, the electric power supplied to the heater 112 can be stabilized to the predetermined value. If the voltage of the AC power supply to be inputted changes, however, the electric power supplied to the heater 112 changes as the voltage  
25 changes.

A contrivance in a second embodiment is to improve this point. A difference of the second

embodiment from the first embodiment is only the control processing executed by the micro-controller, and therefore the hardware components in the first embodiment will be employed as they are.

5           FIG. 10 is a flowchart showing procedures of a main routine executed by the MC 401 in the second embodiment. FIG. 11 is a flowchart showing detailed procedures of a heater resistance value measurement processing subroutine in step S36 of the main routine.  
10          FIG. 12 is a flowchart showing in-depth procedures of a heater voltage adjustment processing subroutine in step S39 of the main routine.

          The heater drive circuit in the second embodiment is characterized by newly providing  
15          resistance value measurement processing of the heater 112. The resistance value measurement processing is normally executed when shipping, from a factory, the heater drive circuit or a control apparatus such as a electrophotographic printer including the heater  
20          drive circuit. The resistance value measurement processing is not executed in a normal use by the user.

          As shown in FIG. 10, it is judged in step S34 whether the resistance value measurement processing  
25          is executed or not. Namely, after switching the power supply ON, the resistance value measurement processing is carried out by judging a level of the

FDRVO signal in step S34 immediately after the power supply initialization processing in steps S31 to S33. The processing in steps S31-S33 just after the power-ON is the same as the processing in steps S1-S3 in  
5 the first embodiment discussed above. In the case of judging that the FDRVO signal is "TRUE" just after the power-ON, the MC 401 moves to step S36, wherein the heater resistance value measurement processing shown in FIG. 11 is executed. In the case of judging  
10 that the FDRVO signal is "FALSE" just after the power-ON, the MC 401 waits for predetermined time T3 in step S35 while executing nothing. Then, the MC 401 moves to the heater drive processing in the main routine. In step S37, the MC 401 again monitors the  
15 FDRVO signal and waits till the FDRVO signal becomes "TRUE". Even in the case of executing the heater resistance value measurement processing in step S36, the MC 401 moves to step S37 after finishing the heater resistance value measurement processing, and  
20 waits till the FDRVO signal becomes "TRUE".

In the heater resistance value measurement processing, to start with, in step S51 in FIG. 11, the MC 401 resets an internal counter 2 to "0", subsequently reads a value of the data DIDATA (0..7),  
25 and judges whether or not the value of the data DIDATA (0..7) is equal to or larger or smaller than the predetermined value DTGT (steps S52, S53). If



DIDATA (0...7) = DTGT, the MC 401 moves to step S56 in a way that executes nothing. If DIDATA (0...7) > DTGT, the MC 401 moves to step S54 and decrements the value of the data PWMDATA (0...7) by 1. If DIDATA (0...7) < 5 DTGT, the MC 401 moves to step S55, wherein the MC 401 increments the value of the data PWMDATA (0...7) by 1. Then, the MC 401 moves to step S56 and waits for only the predetermined time T2. Subsequently, the MC 401 moves to step S57, wherein the MC 401 increments 10 a value of the counter 2 by 1, and moves further to S58. In step S58, the MC 401 judges whether the value of the counter 2 becomes equal to the predetermined value TMAX. If the counter 2  $\neq$  TMAX, the MC 401 moves back to S52. When the processing in 15 these steps S52 to S58 is repeatedly executed, feedback processing that follows is to be executed. Namely, the initial value of the data PWMDATA (0...7) is "0", and hence the current does not flow to the heater 112 for the first time, and the value of the 20 data DIDATA (0...7) is, as a matter of course, smaller than the value DTGT. Then, the value of the PWMDATA (0...7) is incremented till the value of the data DIDATA (0...7) reaches the value DTGT. Thereafter, the data PWMDATA (0...7) is incremented and decremented so 25 that the value of the data DIDATA (0...7) gets approximate to the value DTGT. Then, when the value of the counter 2 reaches the predetermined value TMAX

(which corresponds to the wait for the predetermined time), the increment/decrement process is stopped. The value of the data DIDATA (0...7) is thereby converged at a value substantially equal to the value

5 DTGT. If the voltage inputted to the heater drive circuit, i.e., the voltage of the AC power supply 101 is fixed to a predetermined value (in this case, it is desirable that the voltage be set to a standard value of the commercial AC power supply), the AC

10 current likewise converges at the predetermined value, and it is therefore concluded that the electric power inputted to the heater drive circuit is fixed to the predetermined value. On the other hand, a loss of the electric power due to the switching loss of the

15 FET 108 is not so dispersed, and consequently it follows that the electric power supplied to the heater in the heater resistance value measurement processing converges at a predetermined value. Accordingly, as far as the voltage of the AC power

20 supply 101 is fixed to the predetermined value, even if the resistance value of the heater 112 has the dispersion, it follows that the electric power supplied to the heater 112 converges at the fixed value.

25 Then, the MC 401 moves to step S59 and measures a value of the data DVDATA (0...7) at that time. The value of the data DVDATA (0...7) is a value

proportional to the peak value of the voltage applied in fact to the heater 112, and hence a heater resistance value can be presumed from the thus measured data DVDATA (0...7) in the following formula.

5            Heater resistance value =  $K \times \text{DVDATA} (0...15)^2$   
where K is the fixed value.

Then, the MC 401 moves to step S60, and determines a heater voltage reference value DVREF for determining the electric power supplied to the heater  
10 112. The value DVREF may be equalized to the value of the data DVDATA (0...15) obtained when measured. Further, the value DVREF is stored in the EEPROM 401d provided within the MC 401. Namely, even if the power supply is switched OFF, the value DVREF is kept  
15 unerasable as it is stored on the nonvolatile memory.

Then, the MC 401 terminates the heater resistance value measurement processing by cutting off the electric power supplied to the heater 112, and moves to step S37 in the main routine. The MC  
20 401 monitors in step S37 whether the FDRVO signal becomes "TRUE" or not, and waits till this signal becomes "TRUE". Herein, the MC 401 waits for the FDRVO signal, and waits and sees whether the normal heater drive processing is executed or not. When the  
25 FDRVO signal becomes "TRUE", the MC 401 moves to step S38, and executes the slow-up sequence. This slow-up sequence is the same as the processing in steps S5-

S10 in the first embodiment discussed above. That is,  
the heater 112 is gradually heated up by slowly  
increasing the value of the data PWMDATA (0...7),  
thereby preventing the rush current from flowing to  
5 the heater 112.

Note that the reason why the heater resistance  
value measurement processing in FIG. 11 has none of a  
particular description of the slow-up sequence, is  
that this heater resistance value measurement process  
10 is not performed on the user's side. Accordingly, in  
the heater resistance value measurement processing,  
there is not problem if the heater 112 is started up  
comparatively fast, and there is no necessity of  
being aware of a flicker caused by the rush current  
15 of the heater 112.

Then, the MC 401, after finishing the slow-up  
sequence, moves to step S39, wherein the MC 401  
executes voltage adjustment processing. The voltage  
adjustment processing is repeatedly executed till the  
20 FDRVO signal becomes "FALSE" in step S40. If the  
FDRVO signal becomes "FALSE", the MC 401 halts the  
execution of the processing in step S39, and executes  
post-processing in steps S41-S43. Herein, the MC 401  
resets the internal counter 1 and the data PWMDATA  
25 (0...7) to "0", and sets the RST signal to "TRUE". The  
drive of the FET 108 is thereby set OFF.

Now, for the duration of "TRUE" of the FDRVO

signal in step S40, the voltage adjustment processing in step S39 is repeatedly executed. This voltage adjustment processing will be explained in accordance with the heater voltage adjustment processing shown in FIG. 12.

At first, in step S71, a value of the data DVDATA (0...7) is measured,

Next, the MC 401 judges whether the value of the data DVDATA (0...7) is equal to or larger or smaller than the value DVREF stored on the EEPROM 401d (steps S72, S73). If the DVDATA (0...7) = DVREF, the MC 401 moves to step S76 while executing nothing. If the DVDATA (0...7) > DVREF, the MC 401 moves to step S74 and decrements the value of the data PWMDATA (0...7) by 1. If the DVDATA (0...7) < DVREF, the MC 401 moves to step S74 and increments the value of the data PWMDATA (0...7) by 1.

In step S76, the MC 401, after waiting for only the predetermined time T2, terminates the heater voltage adjustment processing.

As this processing is repeated, the value of the data DVDATA (0...7) converges so as to be substantially equal to the value DVREF. Judging from the result, the value of the data DVDATA (0...7) becomes the value DVREF in the same way as when executing the heater resistance value measurement processing. What is herein important is that even if

the voltage of the AC power supply 101 slightly fluctuates in the midst of the heater voltage adjustment processing, the voltage applied to the heater 112 becomes equal to the heater voltage set in  
5 the heater resistance value adjustment processing. This implies that even when the voltage of the AC power supply 101 fluctuates, the electric power supplied to the heater 112 comes to the fixed value and remains stable. Namely, once the heater  
10 resistance value measurement processing is executed in the factory, the electric power applied to the heater 112 thereafter remains unchanged even if the AC input voltage fluctuates.

Thus, according to the second embodiment, the  
15 electric power supplied to the heater can be stabilized to the predetermined value even when there are the lot dispersion in the heater resistance value and besides the dispersion in the AC input voltage.

Note that the object of the present invention  
20 is, as a matter of course, accomplished by supplying the system or the apparatus with a storage medium stored with software program codes for actualizing the functions in the respective embodiments discussed above, and making a computer (or a CPU and a MPU) of  
25 the system or the apparatus read and execute the program codes stored on the storage medium.

In this case, the program codes themselves read

from the storage medium actualize the novel functions of the present invention, and the storage medium stored with the program codes constitutes the present invention.

5           The storage medium for supplying the program codes can involve the use of, for example, a flexible disk, a hard disk, a magneto-optical disk, a CD-ROM, a CD-R, a CD-RW, a DVD-ROM, a DVD-RAM, a DVD-RW, DVD+RW, a magnetic tape, a nonvolatile memory card,  
10   and a ROM. Moreover, the program codes may also be supplied from a server computer via communication networks.

          Furthermore, the functions according to the embodiments discussed above are actualized by the  
15   computer executing the readout program codes, and besides the present invention, as a matter of course, includes a case where an OS (operating system) or the like working on the computer performs a part or entire processes in accordance with instructions of  
20   the program codes and actualizes the functions according to the embodiments discussed above.

          Furthermore, as a matter of course, the present invention also includes a case where, after the program codes read from the storage medium have been  
25   written in a function extension board inserted into the computer or in a memory provided in a function extension unit connected to the computer, a CPU or

the like provided in the function extension board or the function extension unit performs a part or entire process in accordance with the instructions of the program codes and actualizes the functions of the

5   embodiments discussed above.